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AMERICAN AIR FILTER MANUFACTURING SDN BHD  
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## ASTROCUBE PERFORMANCE TESTING

Product : AstroCube

Report No. : RD/2020/12/001

Test Performed : Heat Exchanger Efficiency

Testing Purpose: To measure heat exchanger efficiency of AstroCube.

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## Test Instruments

### Extech Digital Psychrometer (RH390)

✚ -30.0 to -20.0°C	: ±1.5°C
✚ -19.9 to 70.0°C	: ±1°C
✚ 70.1 to 100.0°C	: ±1.5°C

### Digital Air Flow Anemometer (GM8902)

#### Wind flow range

✚ CMM : 0-999900 m <sup>3</sup> /min
✚ Resolution : 0.001 – 100 m <sup>3</sup> /min

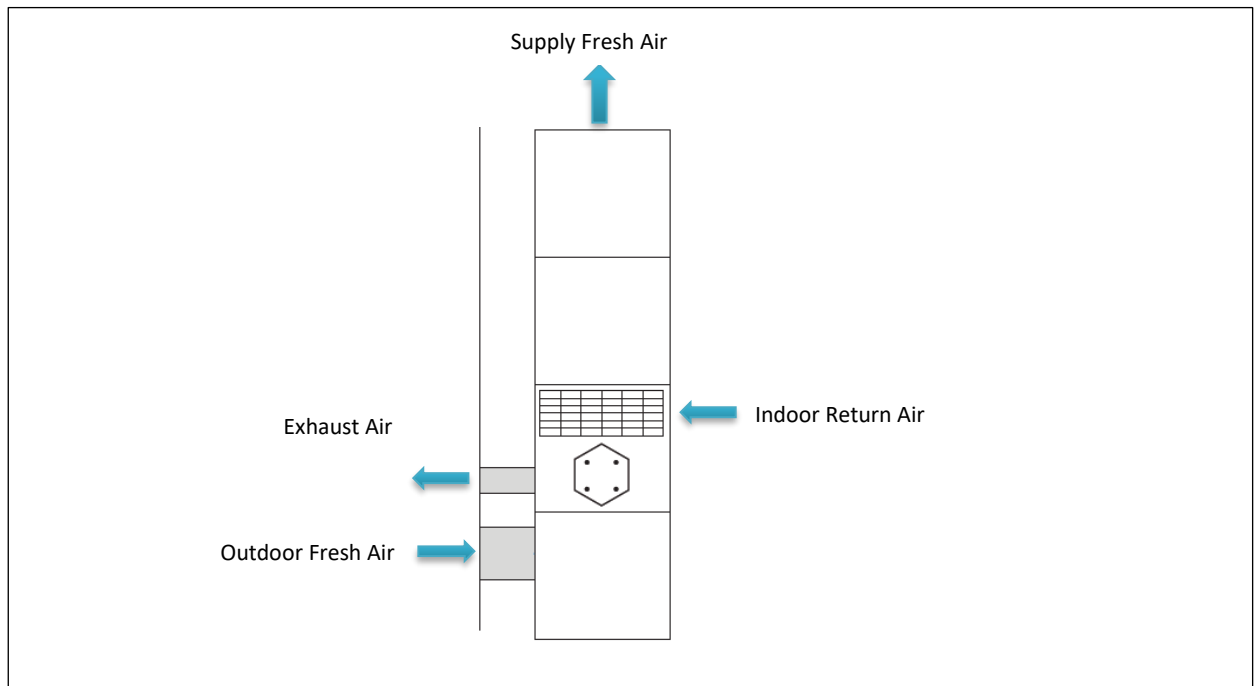


Figure 1: Schematic Diagram of Testing Setup



Figure 2: Testing Setup

## AstroCube Heat Recovery Efficiency Testing

Testing Purpose : Verify the heat recovery efficiency of installed unit.

Test Location : AAF Meeting Room

Test Model : AstroCube 1900x500x350mm

	T <sub>OFA</sub>	T <sub>RA</sub>				T <sub>SA</sub>				T <sub>EA</sub>			
	Ave	1	2	3	Ave	1	2	3	Ave	1	2	3	Ave
Fan Speed 1	31.20	18.80	18.60	18.70	18.70	22.60	22.70	22.80	22.70	25.40	25.50	25.40	25.43
Fan Speed 2	31.20	18.80	18.70	18.90	18.80	22.90	22.80	23.00	22.90	25.20	25.10	25.30	25.20
Fan Speed 3	31.20	19.00	18.90	18.90	18.93	23.20	23.10	23.20	23.17	24.90	24.90	24.80	24.87

where,

T<sub>OFA</sub> = Outdoor Fresh Air Temperature

T<sub>RA</sub> = Return Air Temperature

T<sub>SA</sub> = Supply Fresh Air Temperature

T<sub>EA</sub> = Exhaust Air Temperature

	Heat Recovery Efficiency (%)
Fan Speed 1	68.00
Fan Speed 2	66.94
Fan Speed 3	65.49

### Sample Calculation

$$\begin{aligned}
 \eta &= \frac{T_{OFA} - T_{SA}}{T_{OFA} - T_{RA}} \\
 &= \frac{31.2 - 22.70}{31.2 - 18.70} \\
 &= 68.00\%
 \end{aligned}$$